



KONGBERG

Kongsberg Maritime

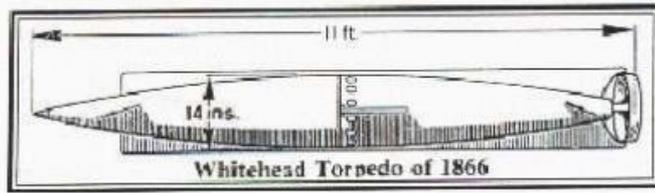
Autonomous Underwater Vehicles

HUGIN AUV Configured for Underwater Mining Applications

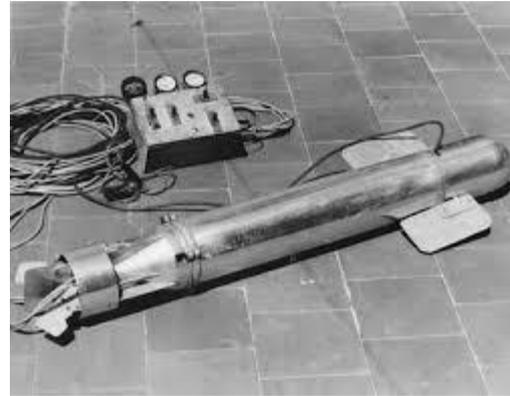
Richard Mills

Director Sales Marine Robotics

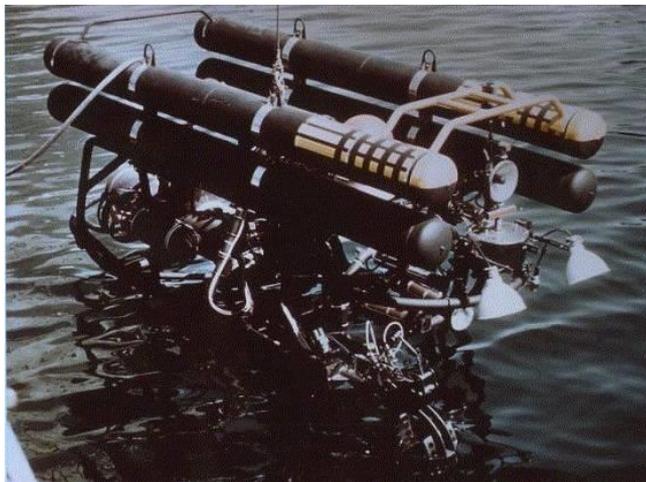
Underwater Vehicles: The Introduction of ROVs



1864-66 Whitehead Luppis



1953 Dimitri Robikoff:
Poodle ROV



1966 Cable-Controlled Underwater
Recovery Vehicle (CURV-I)



1970s TROV Commercial
ROV

- First controlled underwater vehicle developed in 1864
- Designed to access inhospitable areas and reduce risk to people
- Military applications came first
 - Torpedo recovery
 - Observation etc.
- Commercial tasks followed in the 1970s:
 - Pipeline inspection
 - Well head intervention etc.

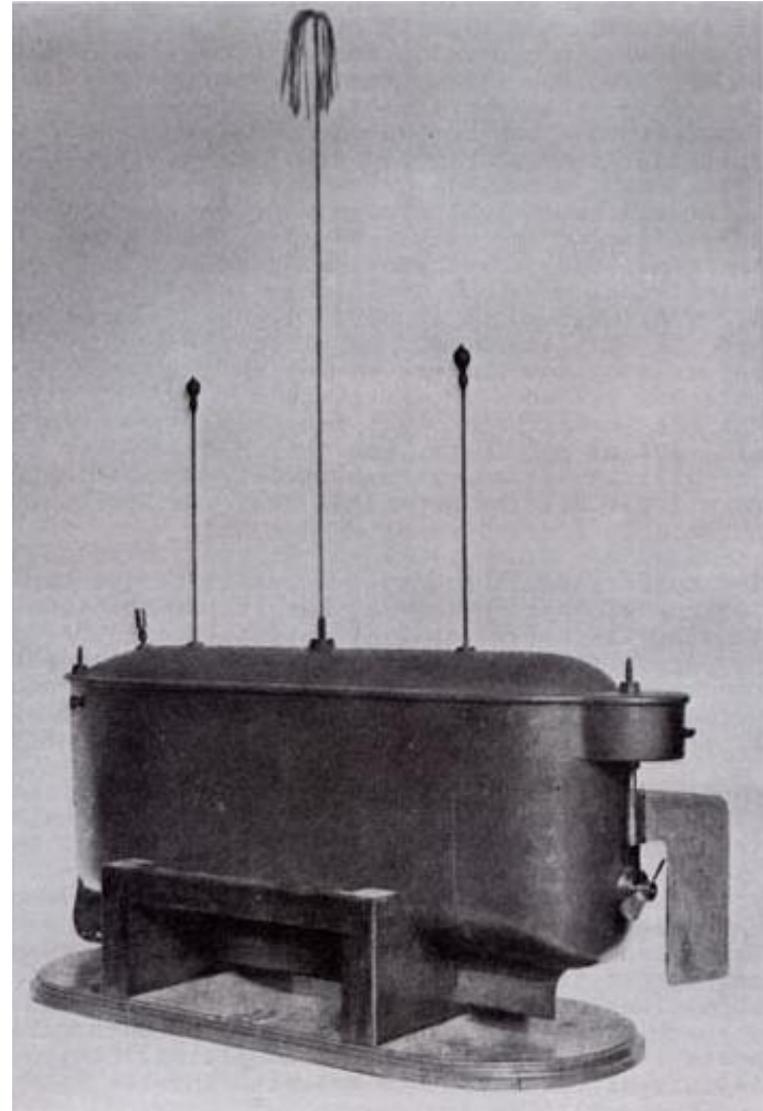
Tetherless Evolution



KONGSBERG

1898: Nikola Tesla demonstrated a remote controlled boat at an exhibition at Madison Square Gardens.

In typical Tesla style, he convinced his audience they could control it with their thoughts!



Underwater Vehicles: Becoming Autonomous



1957 University of Washington Special Purpose Underwater Research Vehicle (SPURV)

- First tether-free controlled underwater vehicle developed in 1957
- Universities lead the way
- Research gave way to defence applications in the early 1980s



1980 Ifremer Epaulard

- First AUV developed by commercial company 1983 (ARCS)
- First commercial surveys in 1990s
- Defence still accounts for more than 60% of all AUVs

Kongsberg Maritime and AUVs



KONGSBERG



1993: **H**igh-precision **U**ntethered **G**eosurvey and **I**nspction system
HUGIN 1, a joint KM, Statoil, Royal Norwegian Navy and FFI development

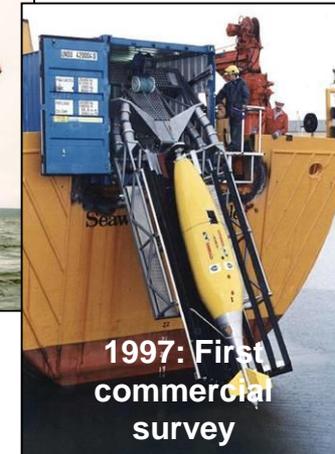
Kongsberg Maritime and AUVs



KONGSBERG

Key Milestones: *KM AUV Development*

- 1993: 110 nautical mile dive
- 1997: First commercial survey
- **2000: First commercial sale**
- 2001: First Military demonstration
- 2003: SAS prototype on HUGIN
- **2005: 5 AUVs sold**
- 2005: HISAS prototype on HUGIN
- 2007: Introduction of HUGIN 1000 model
- **2010: 27 AUVs sold**
- 2015: Depth record for HUGIN 4449 m (fully supervised)
- **2016: 55 AUVs sold, more than 800,000 line-km of commercial survey completed**





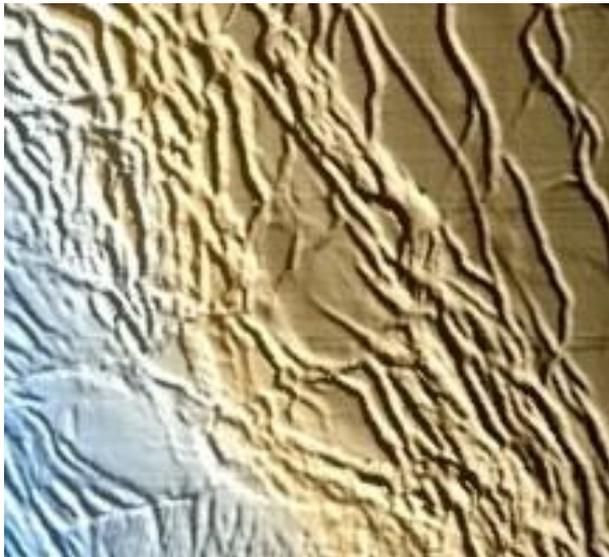
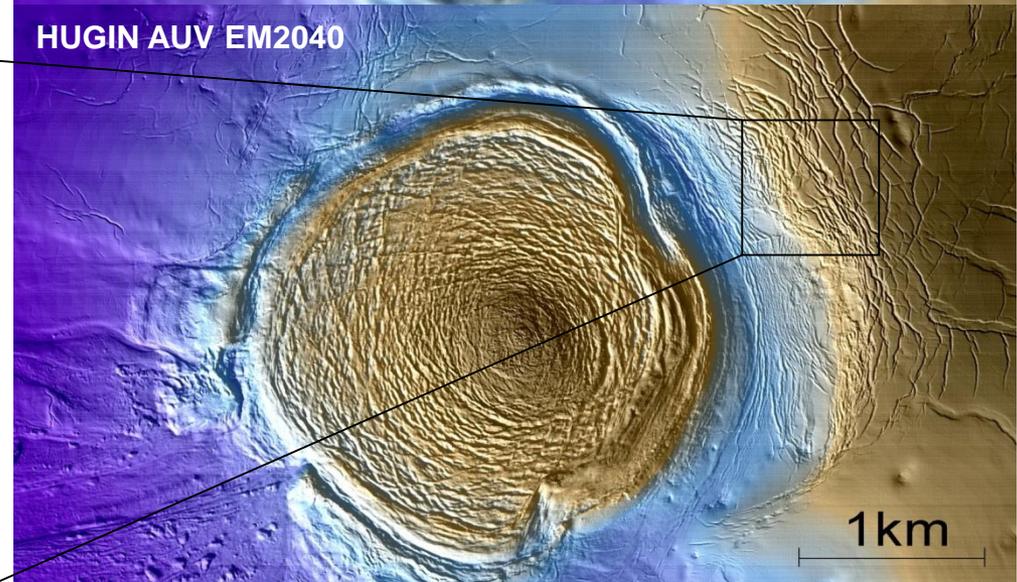
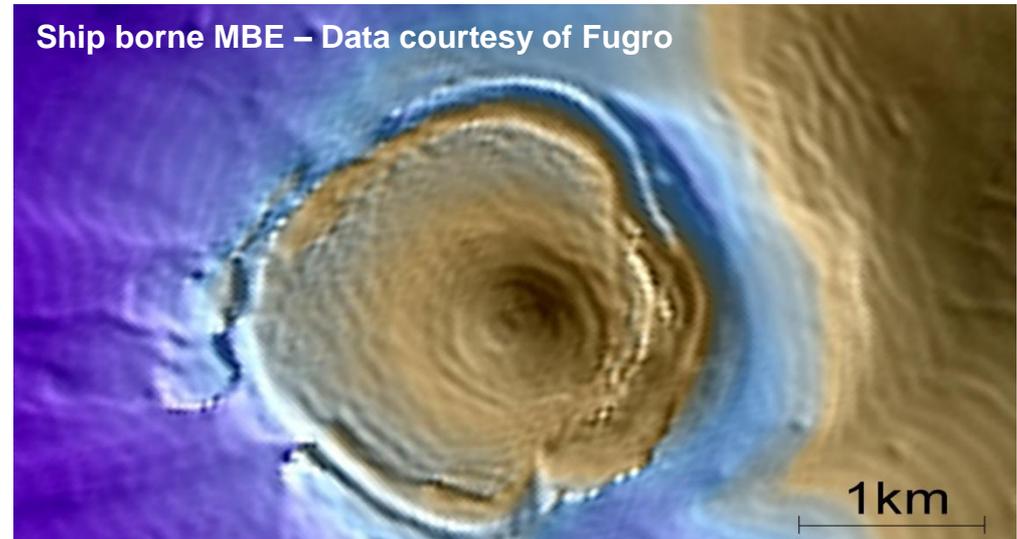
Successes!



- HUGIN is the most productive commercial AUV ever
- More than 800,000 line km of commercial survey
- Operations in Europe, Asia, Africa, Americas and Arctic

Benefits of Using AUVs

- Better Data
 - Get the sensor closer to the target
 - Higher resolution
 - Less noise
 - More stability = less gaps
 - Multiple data sets from a single pass
- Faster than ROV or other traditional methods
- Better positioning and more stable than towed bodies



The State-of-the-Art Survey Class AUV?



Efficient

IHO Grade

Repeatable

Accurate

Low Downtime

Flexible

Reliable

Endurance

Supported

Varied Payload

HUGIN AUV Configured for Underwater Mining Applications



Dimensions:

- Length: ~6.2 m
- Diameter: 87.5 cm

Depth Rating:

- 6000 m

Power Supply:

- Rechargeable and swappable Lithium Polymer batteries

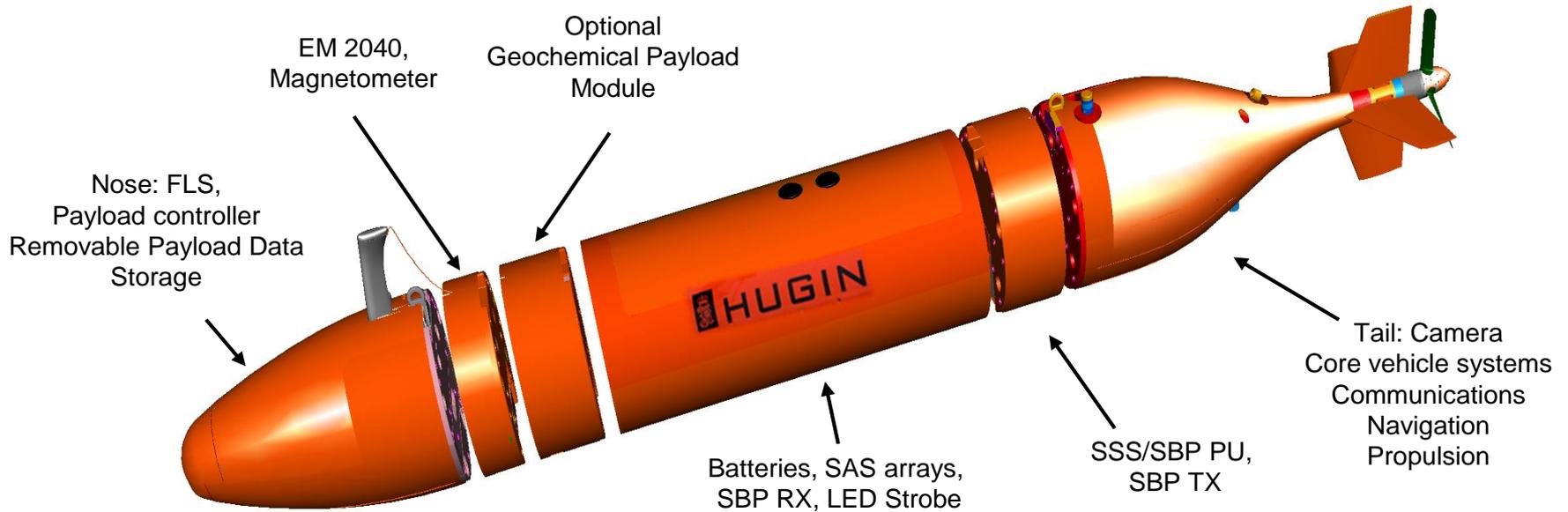
Endurance:

- 55+ hours

Payload Sensors:

- HISAS
- EM2040 MBE
- EdgeTech SBP
- Magentometer
- CathX Ocean Colour Still Image Camera

HUGIN AUV System



Key Navigation System Components



Forward Looking Sonar



Inertial Measurement Unit



Doppler Velocity Log

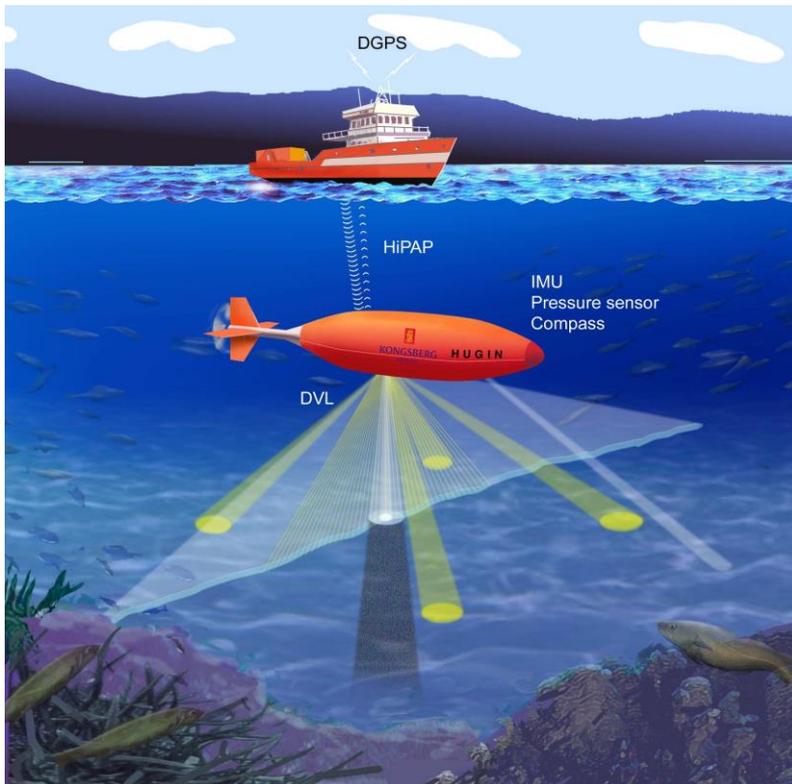


cNODE Transponder

HUGIN AUV Navigation at Depth

DVL Aided Inertial:

- Autonomous operations using IMU & DVL only
- Accuracy: 0.1% of distance travelled in a straight line over a flat bottom ($2 D$, 1σ)
- GPS fix on the surface prior to dive
- Unaided free-inertial during descent induces most drift



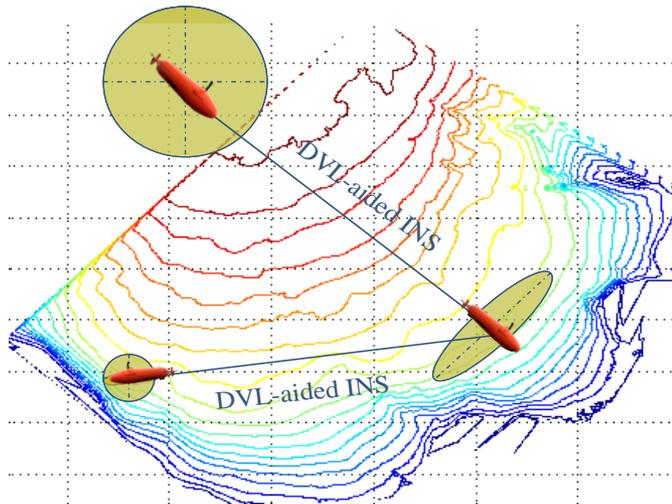
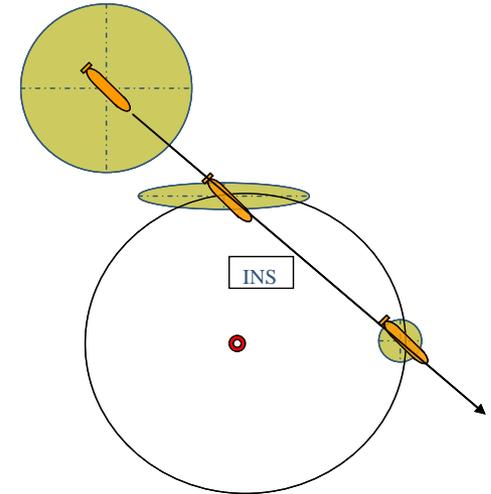
HiPAP Aided Inertial:

- Supervised Operations
- Real-time aiding
- Accuracy (1σ):
 - 0.5 - 6 m real-time
 - 0.5 - 4 m post-processed
- Depends on quality of GPS feed to HiPAP, plus depth

HUGIN AUV Navigation at Depth

Underwater Transponder Protocol (UTP):

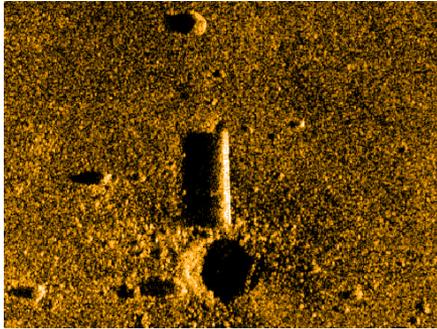
- Similar to sparse LBL, up to 1 km useful range
- Needs only one transponder on the seafloor
- Error ellipse reduces every time the AUV makes contact
- Accuracy (1σ):
 - Real-time: 5 m
 - Post mission 1 - 3 m



Terrain Navigation:

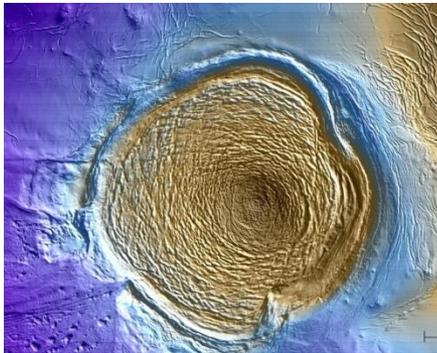
- Can run autonomously
- Requires:
 - Bathymetric sensor (EM2040 or even just DVL)
 - Known bathymetry (Digital Terrain Model) loaded onto HUGIN
 - Terrain must have some vertical variation
- Accuracy (1σ):
 - 0.5 - 5 m
 - Dependent on resolution of the DTM

HUGIN AUV Payload Sensors



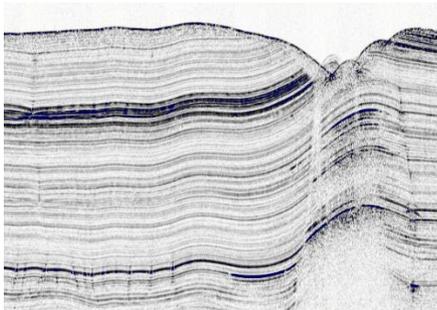
Synthetic Aperture Sonar: *HISAS 1032*

- Range up to 300 m either side
- SAS Imagery theoretical resolution 2 x 2 cm, 4x4 cm in practice
- Interferometric bathymetry across entire swath
- File formats: .SASI, .XTF and .ALL



Multibeam Echosounder: *EM2040*

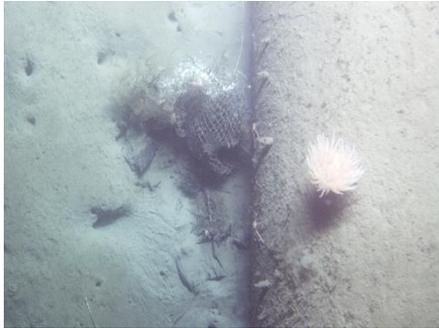
- Frequency: 200, 300 & 400 kHz
- Single receiver arrangement
- Beam angle: 0.7° x 0.7°
- Swath: 140° (single Rx)



Sub-Bottom Profiler: *EdgeTech Chirp SBP*

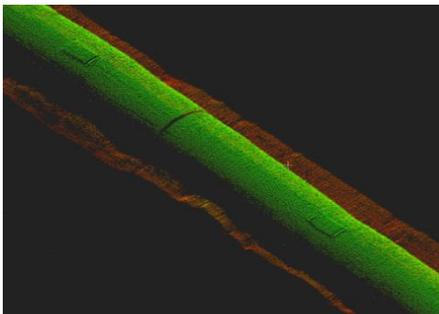
- Frequency: 1-6 kHz
- Resolution 15-25 cm
- Penetration 15-150 m (coarse calcareous sand to clay)
- PVDF receivers for cleaner return signal

HUGIN AUV Payload Sensors



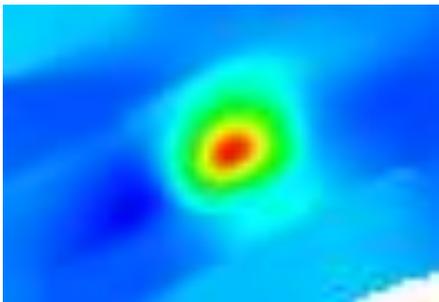
Camera: *CathX Ocean UHD Color Still Image Camera*

- 12.5 Megaixel, UHD 1080p resolution
- Color still image camera
- 2 x LED panels on underside of main body section
- Data timestamped for georeferencing



Laser Profiler: *CathX Ocean Laser Profiler*

- Ultra-high resolution bathymetry
- Up to 30 lines per second
- 2048 samples per line
- Creates x, y, z point cloud



Magnetometer: *Ocean Floor Geophysics SCM*

- Dynamic Range: $\pm 65 \mu\text{T}$ (± 0.65 Gauss)
- Noise Level: ± 0.5 nT ($\pm 5 \mu\text{Gauss}$) peak-to-peak
- Resolution: 0.001 mGauss
- Compensation algorithms running in real-time

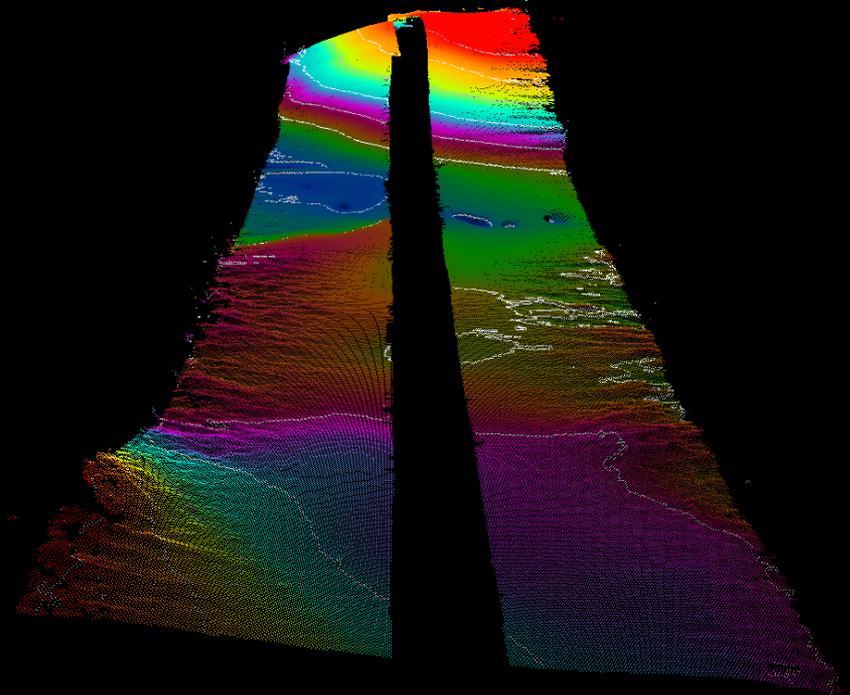
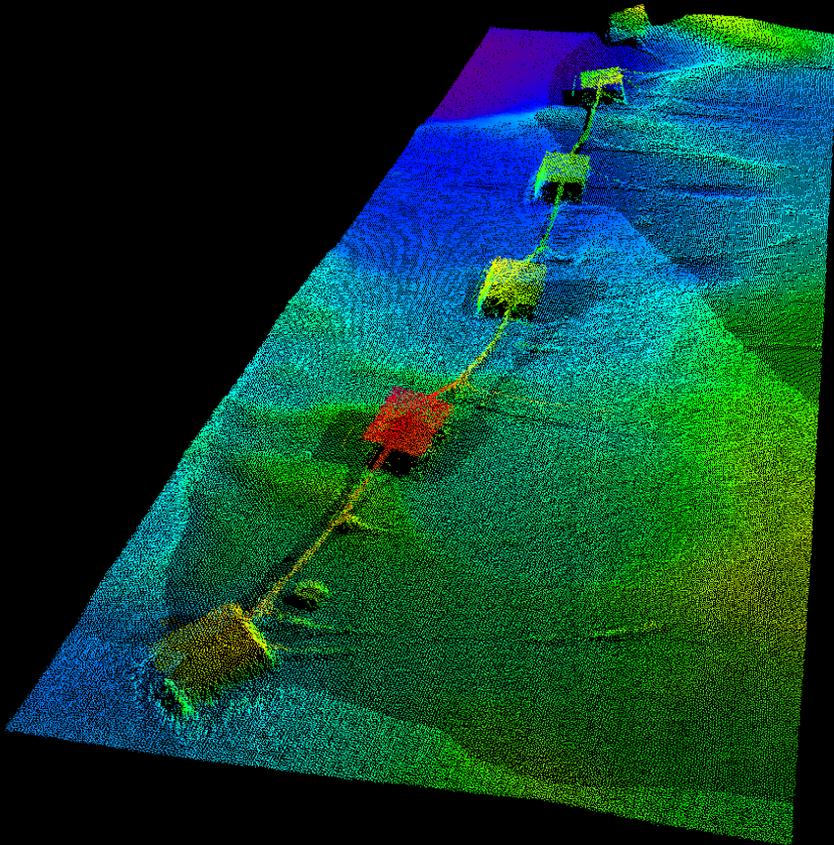
Data Products



KONGSBERG

- **Survey Parameters:**

- Altitude: 3 to 150 m
- Speed: nominally 1.5 to 2 m/s (~3 to 4 kts)

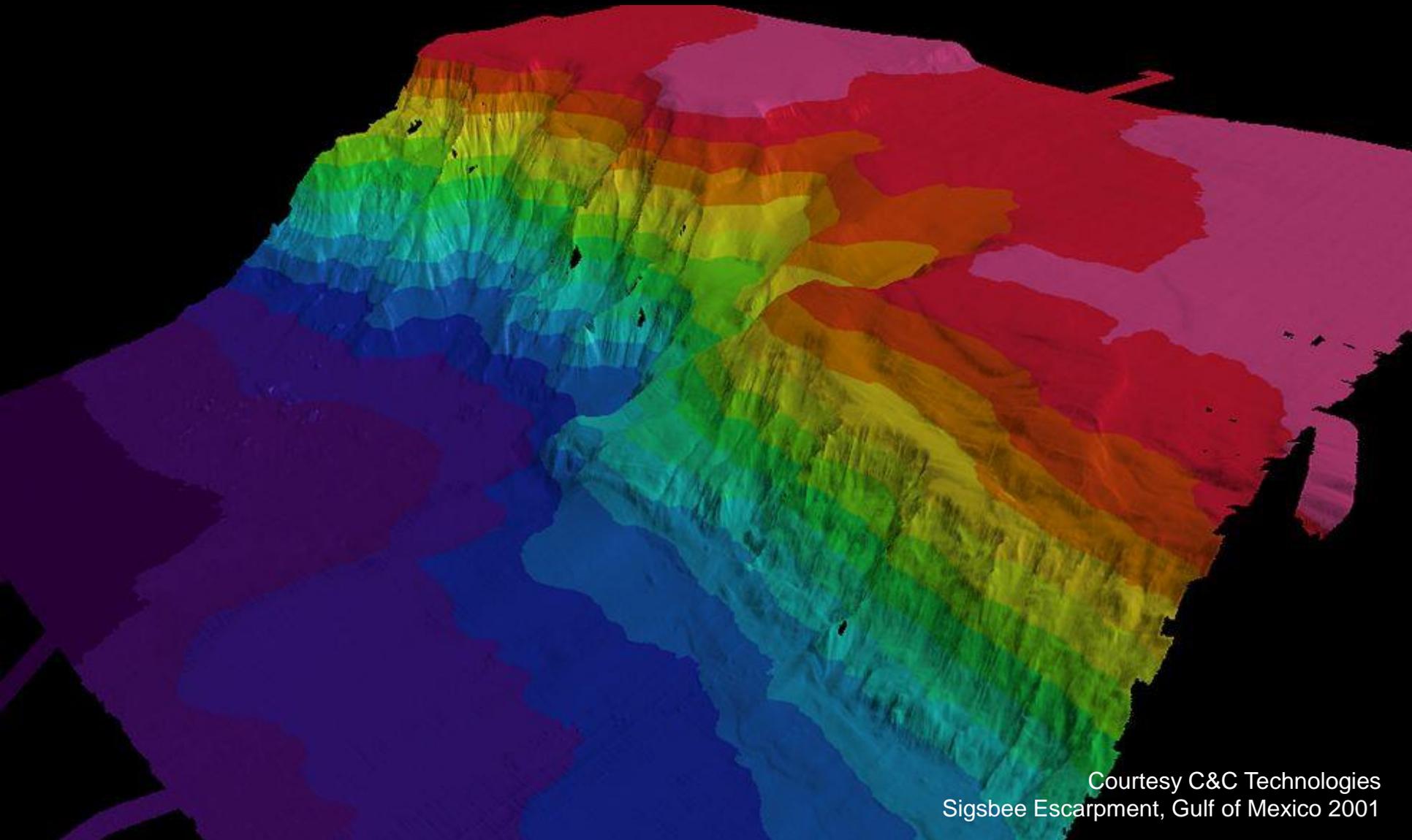


- Sensor combinations improve coverage rates
- All sensors can be used concurrently
 - HISAS/SSS
 - EM2040
 - SBP
 - Camera
 - Magnetometer/Environmental/Geochemical

Bathymetry



KONGSBERG

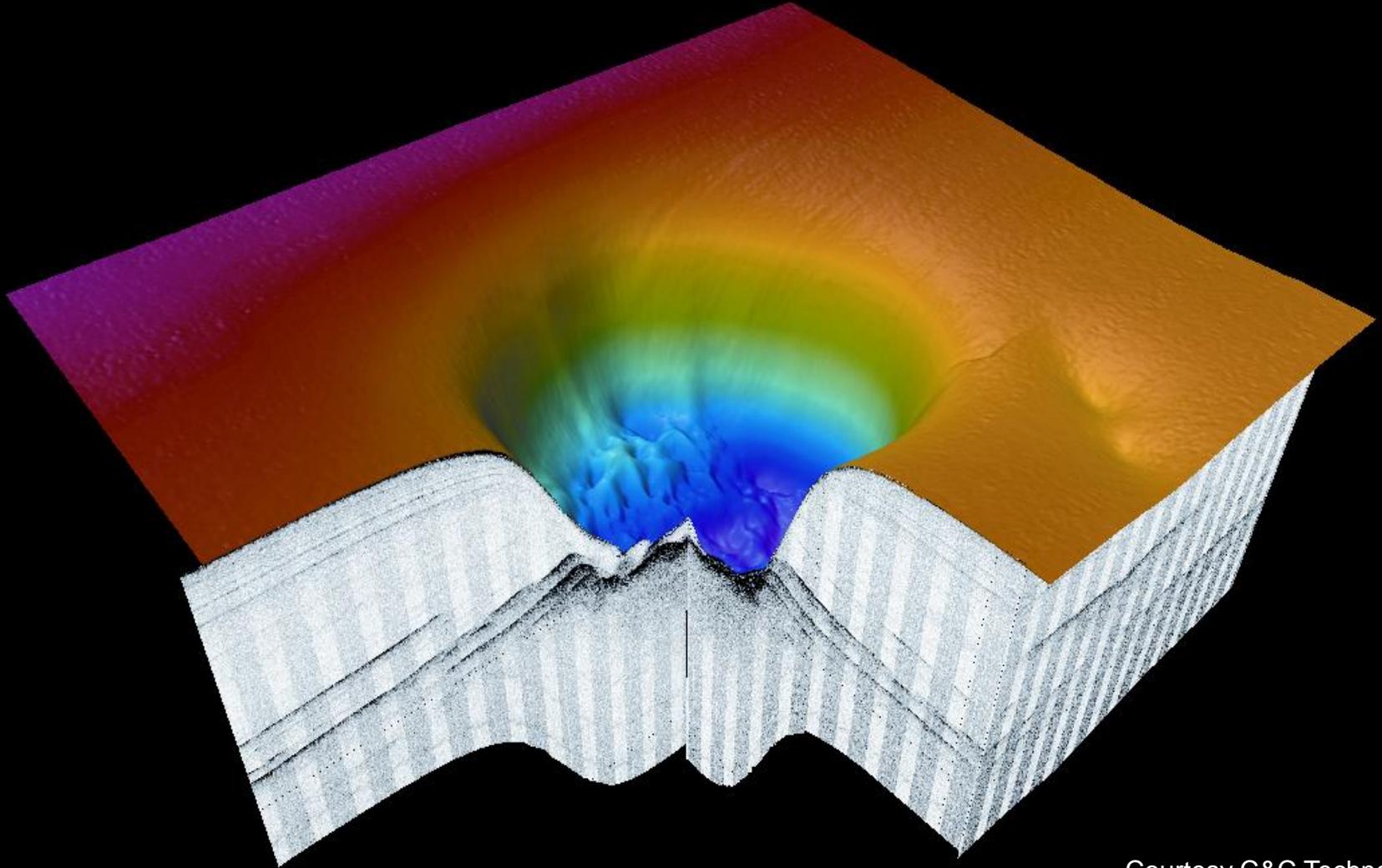


Courtesy C&C Technologies
Sigsbee Escarpment, Gulf of Mexico 2001

Bathymetry and Sub-Bottom Imagery



KONGSBERG

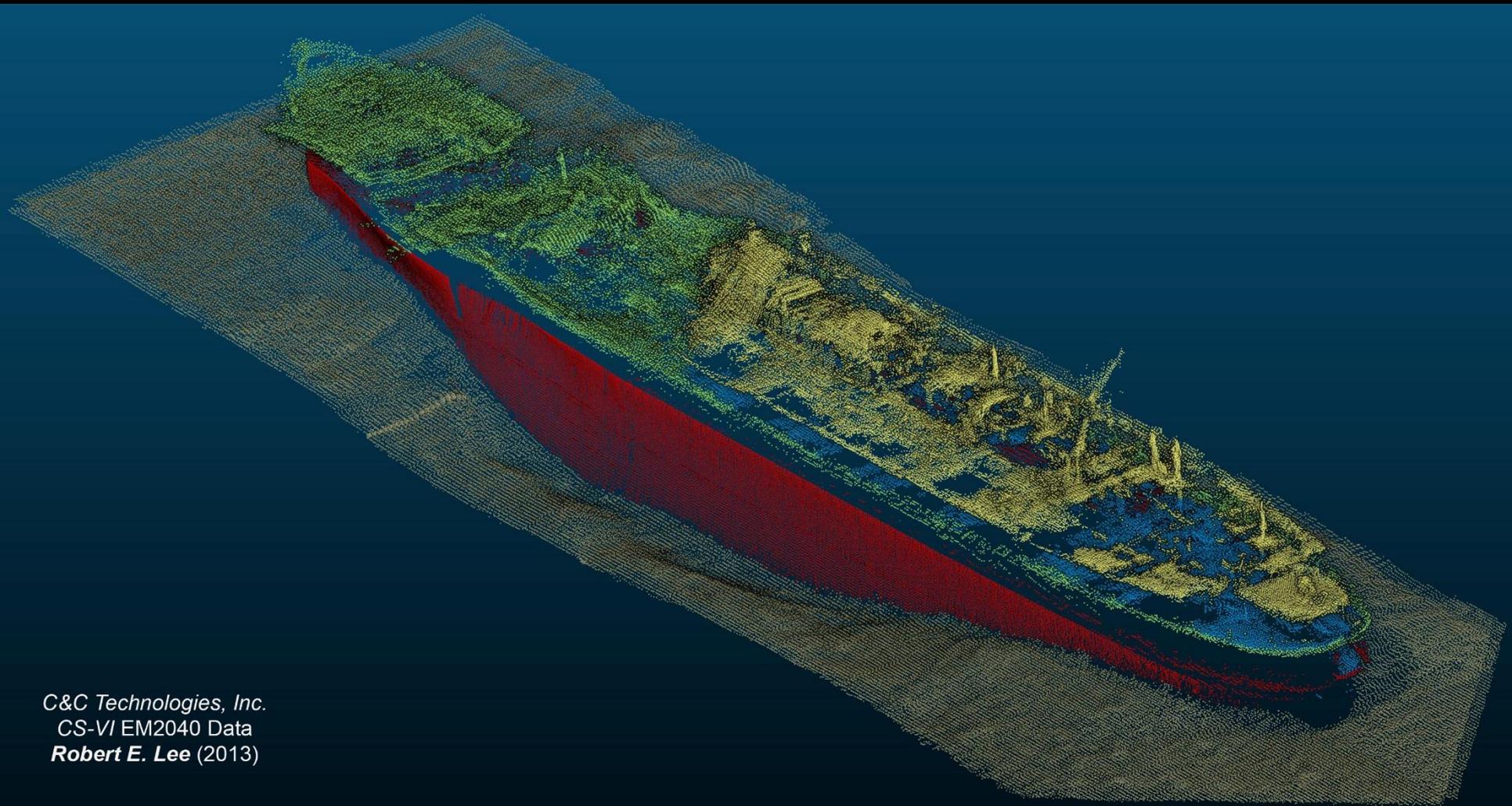


Courtesy C&C Technologies
Nigeria 2002

Bathymetry



KONGSBERG



C&C Technologies, Inc.
CS-VI EM2040 Data
Robert E. Lee (2013)

Courtesy C&C Technologies
Robert E Lee, Gulf of Mexico 2013



Seabed Imagery

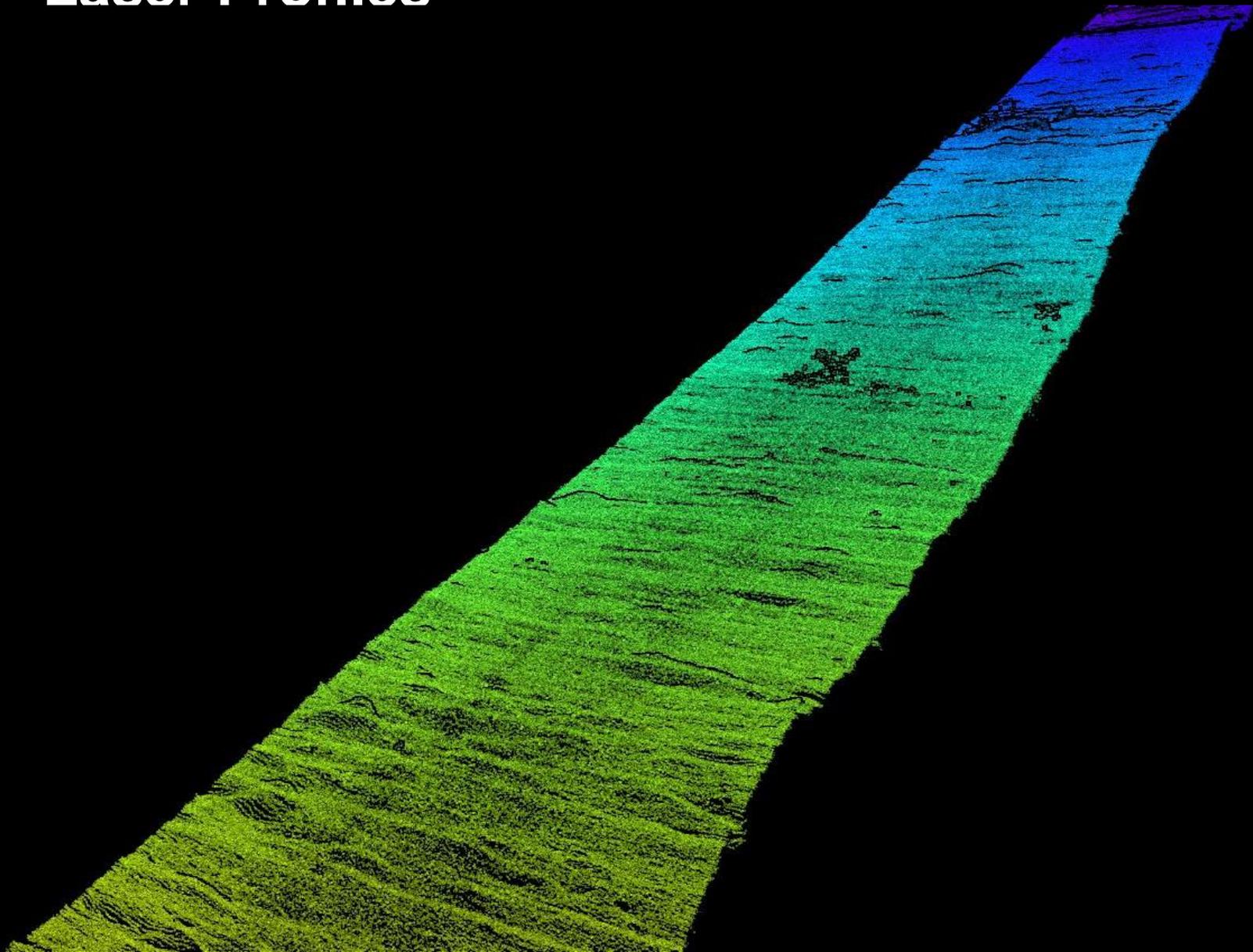


KONGSBERG



Altitude 5 m
Speed 2 m/s

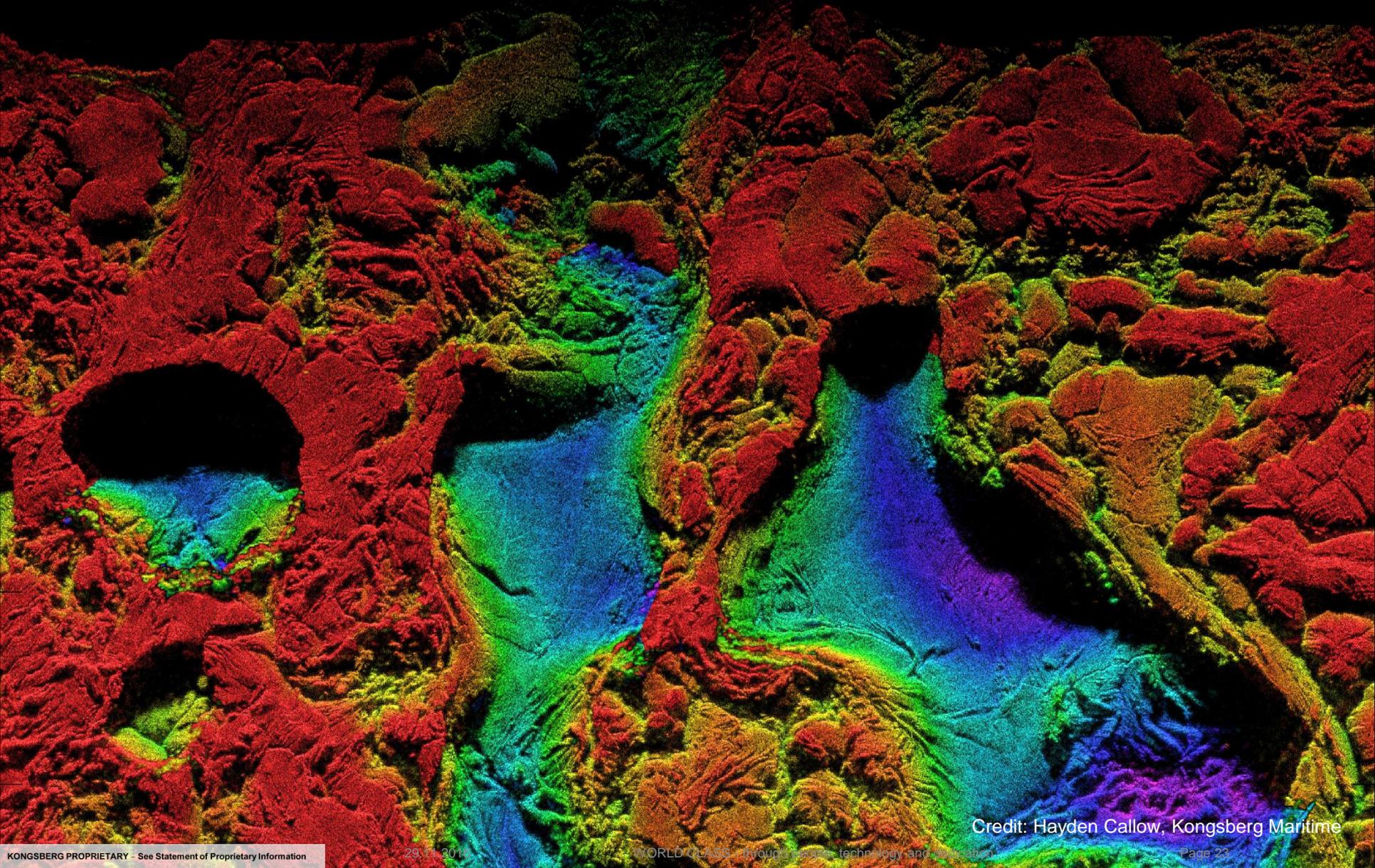
Laser Profiles



HISAS

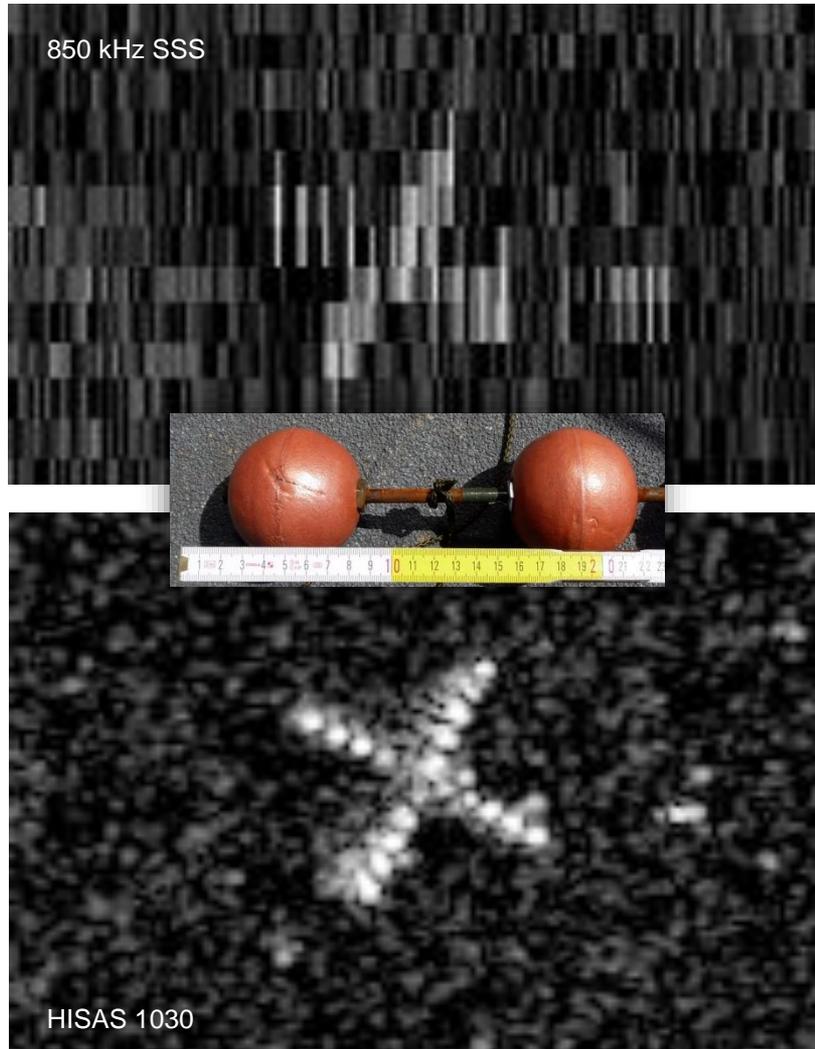


KONGSBERG

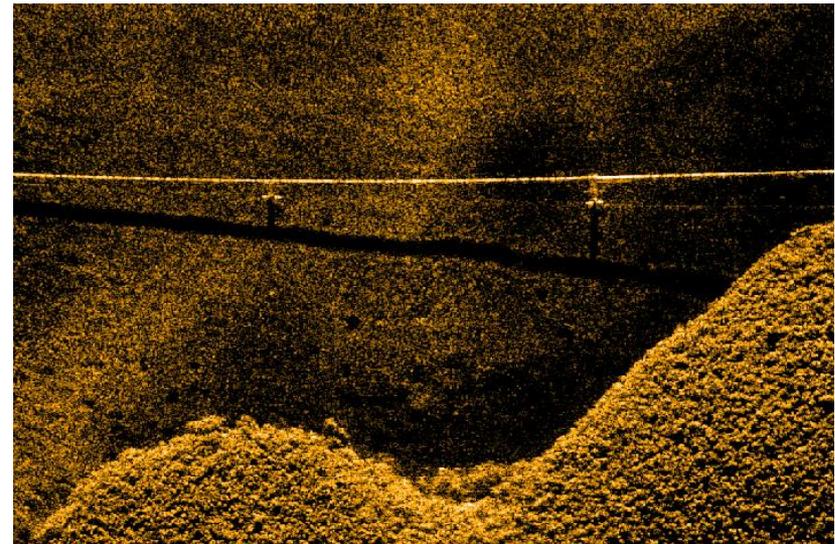


Credit: Hayden Callow, Kongsberg Maritime

Synthetic Aperture Sonar: HISAS 1032



- Synthesizes longer receive aperture
- Along track resolution is independent of range
- Up to ~300 m either side
- Includes bathymetry
- Requires very accurate installation with position and orientation of array known within a small fraction of the wavelength



HISAS in Mining Applications



KONGSBERG

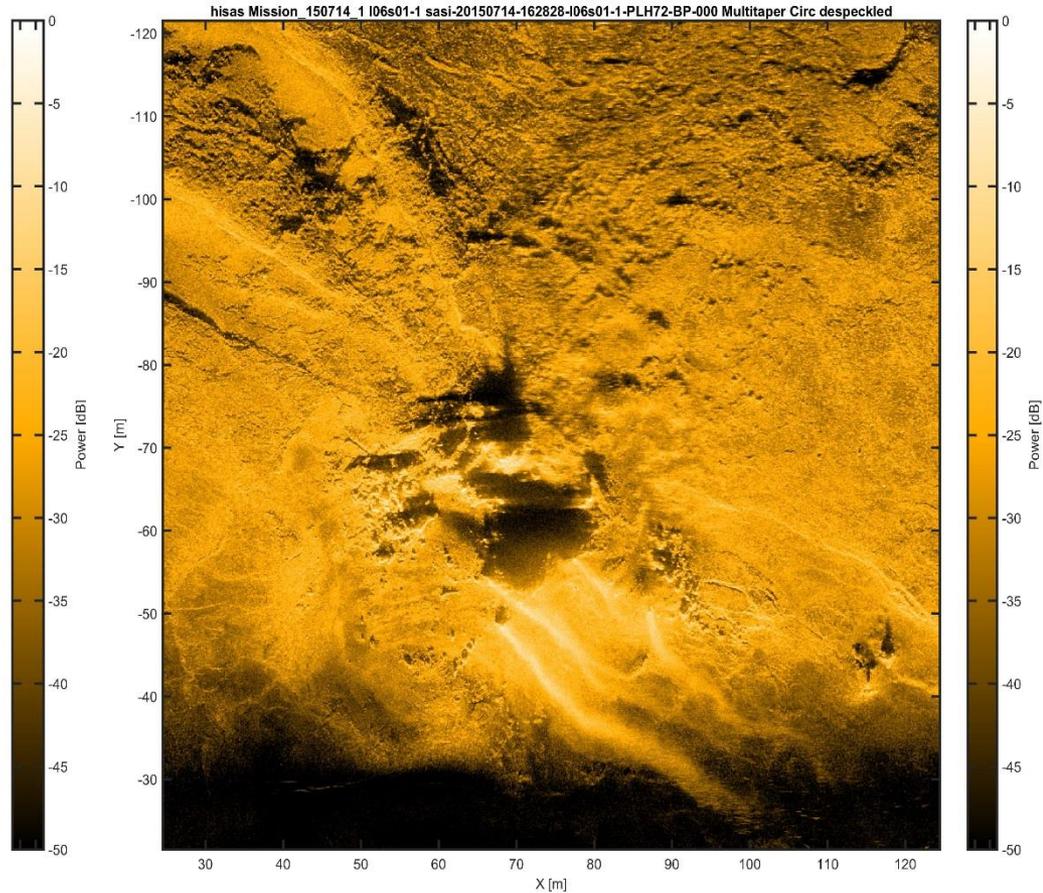
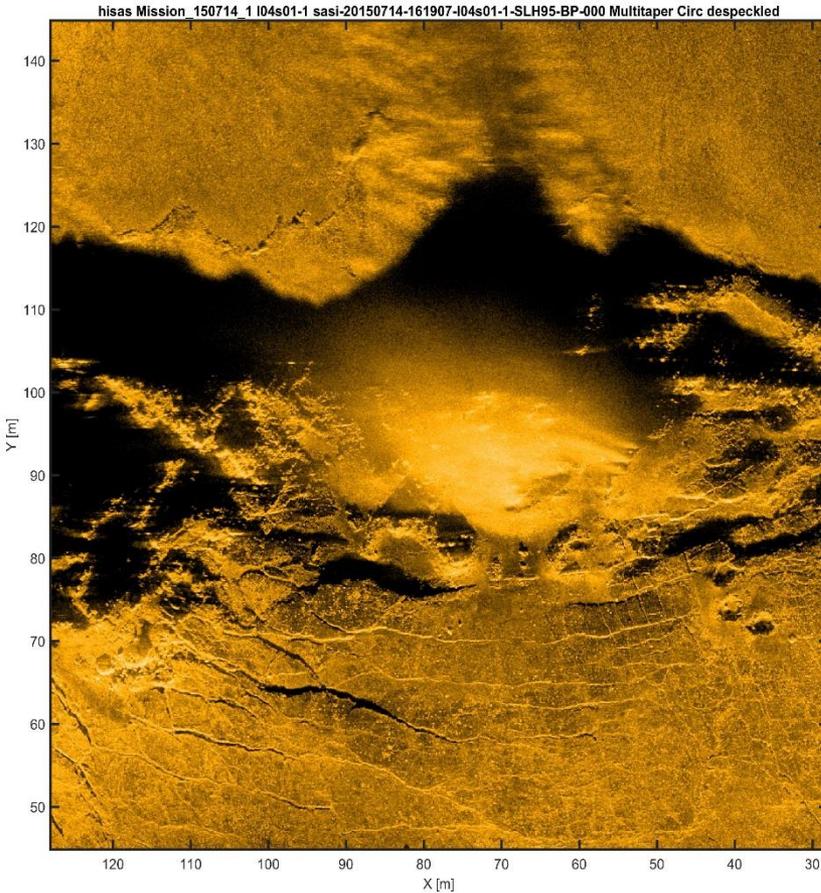


Image center Latitude 71° 17.8978' N, Longitude 05° 42.2541' W, Depth 538.0 m. Altitude 30.6 m. Time 16:19:07
Grid dx = 2.0 cm, dy = 2.0 cm, Theoretical dx = 3.7 cm, dy = 2.4 cm, Look dir -0.4°, Q-factor 38.4, pings 404-704

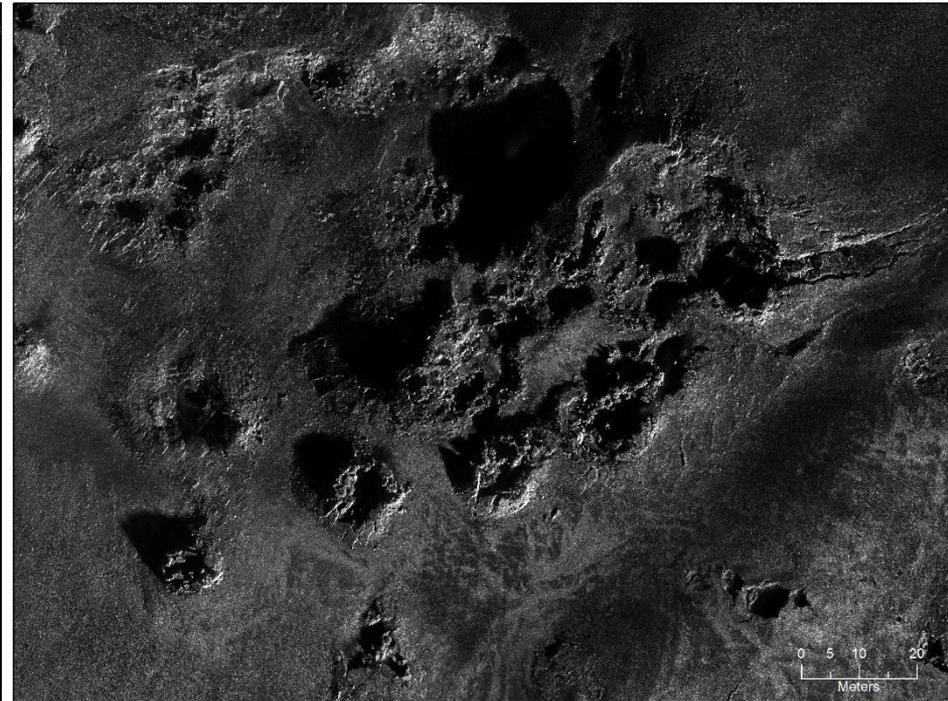
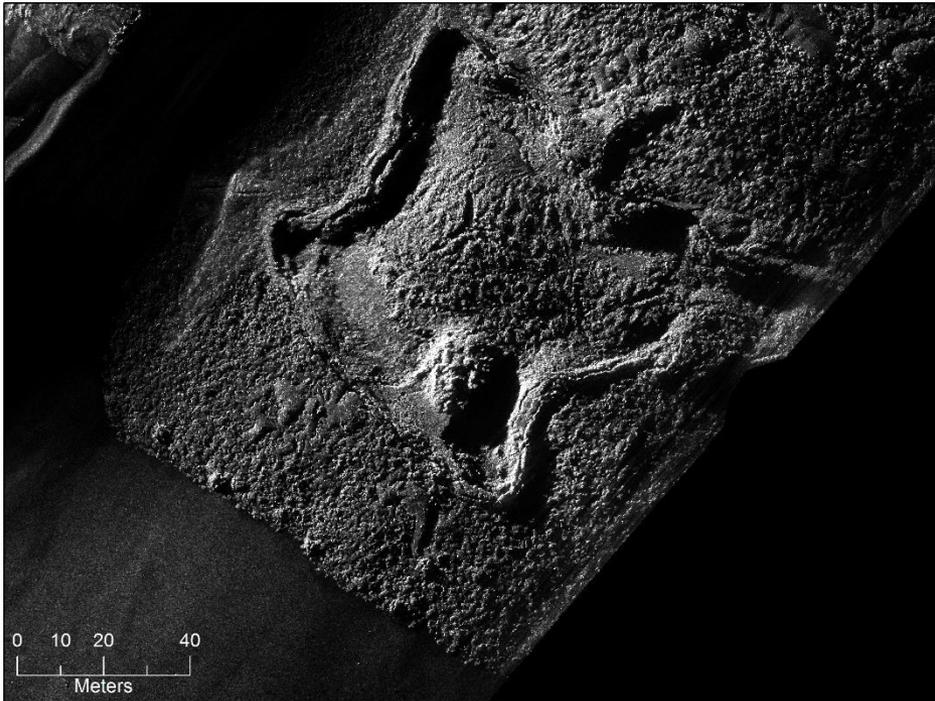
Image center Latitude 71° 17.8991' N, Longitude 05° 41.6262' W, Depth 560.5 m. Altitude 30.7 m. Time 16:28:28
Grid dx = 2.0 cm, dy = 2.0 cm, Theoretical dx = 3.7 cm, dy = 2.4 cm, Look dir -0.3°, Q-factor 30.2, pings 366-652

Alden Denny et al, The Use of Synthetic Aperture Sonar to Survey Seafloor Massive Sulfide Deposits

Journal of Ocean Technology , Vol 10 number 1 2015

- Courtesy of Alden Denny (ade003@uib.no)
- University in Bergen (UiB) Centre for Geobiology and Norwegian Defence Research Establishment (FFI)

HISAS in Mining Applications



Images from a shallow vent field in the Norwegian Greenland Sea

- Courtesy of Alden Denny (ade003@uib.no)
- University in Bergen (UiB) Centre for Geology and FFI

Magnetometer



KONGSBERG

- Mounted inside the HUGIN AUV
 - Between the nose and main body, away from magnetic sources
 - Small sensor: length = 259 mm, diameter = 51 mm, 1.53 kg in air
 - Low power: 5-12 VDC @ 50 mA
 - Rated to 6000 m
- Data is logged and timestamped on the Removable NAS drive
- Compensation Algorithm running in real-time on Payload Processor
 - Removes vehicle induced noise
- In the future the data could be used for in-mission adaptive control
 - e.g. modified to be a gradiometer for tracking along subsurface anomalies

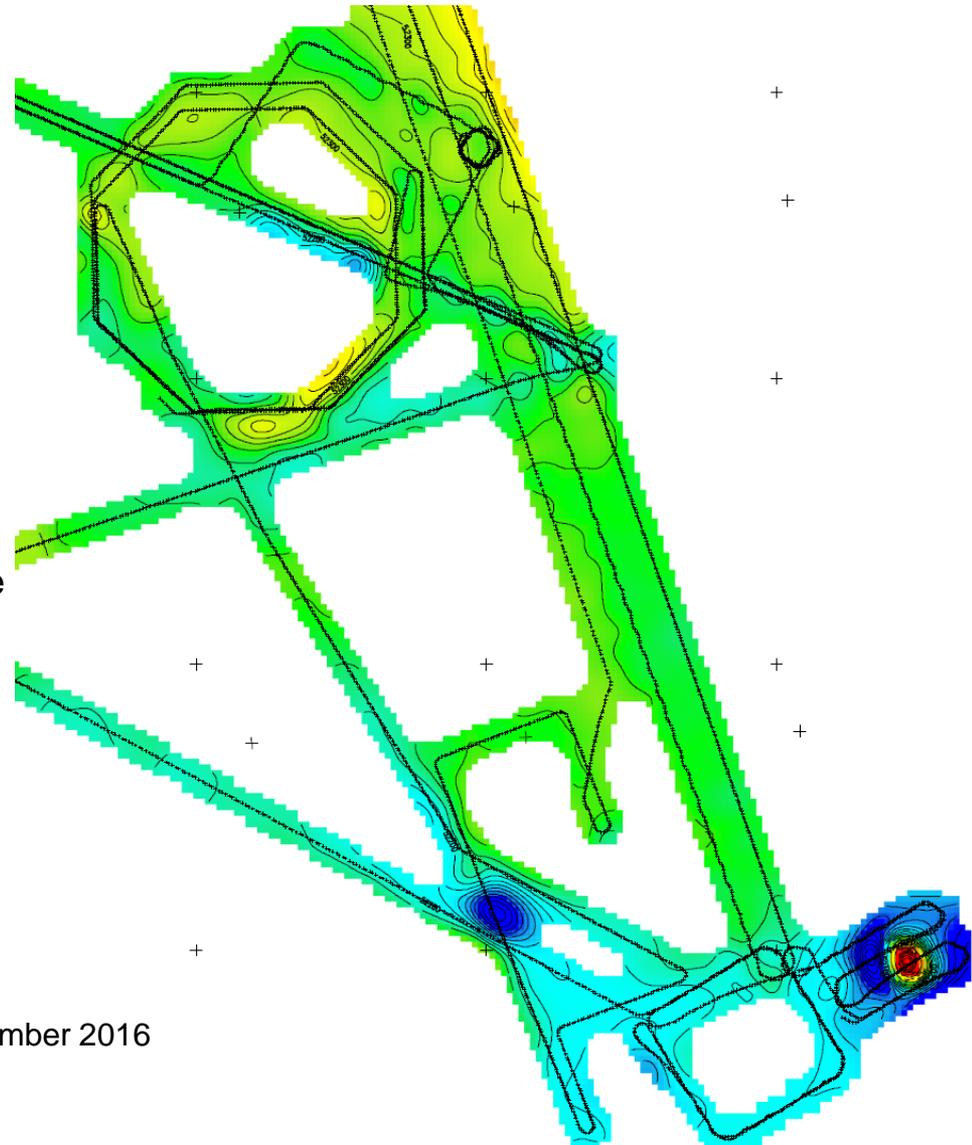


Image collected on KM R&D HUGIN in Oslofjord September 2016

- Vehicle altitude: 40 m
- Speed: 3.5 Knots

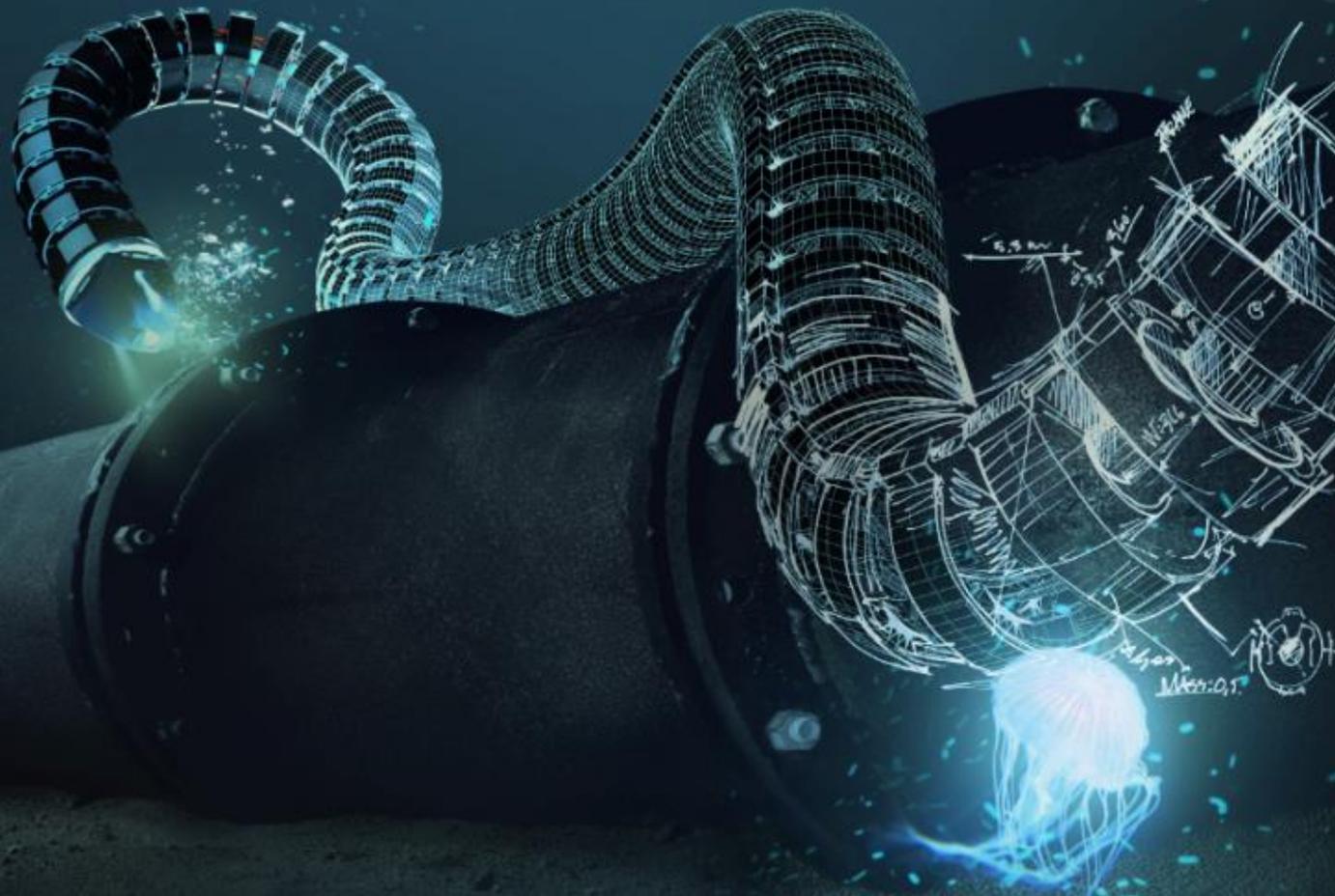
What's Next?



KONGSBERG



Eelume
SUBSEA INTERVENTION





KONGSBERG

Kongsberg Maritime

Autonomous Underwater Vehicles

Richard Mills

Director Sales Marine Robotics

Email: Richard.mills@km.Kongsberg.com



KONGSBERG